

## --ABSTRACT OF THE DISCLOSURE

A disk apparatus includes a rotor frame in which a disk holding member is placed on a center of an upper surface of the rotor frame, a shaft mounted on a center of the rotor frame, a bearing metal which holds the shaft, a holder which is disposed on an outer periphery of the bearing metal and which holds the bearing metal, a stator disposed on an outer periphery of the holder, a magnet fixed to the rotor frame at a location opposed to the stator, and a thrust cap fixed to a center of a lower portion of the holder. An outer periphery of the lower portion of the holder is swaged and fixed to a motor plate, and the shaft is disposed between the disk holding member and the thrust cap.--